

Manufacturer of Custom Design-Glass



M3 Edge Lamination:

The M3 Edge is available as a premium finish edge and is used in place of a post-polish application. Unlike post polish, the M3 Edge retains the strength and integrity of the finished edge as required by many Architects and designers. The stronger finish ensures your project and installation will stand up for years to come.

The M3 edge provides improved aesthetic and finish for exposed rails and stair treads. Available on multiple layer applications this technique allows for the small seam in the lamination to flow evenly and mimic the look of post polish.

This process allows for a deviation and blemish rate similar to that of edge lamination. Boil and bubble over as well as squeeze out are common and will have the glossy appearance synonymous with the M3 edge finish.

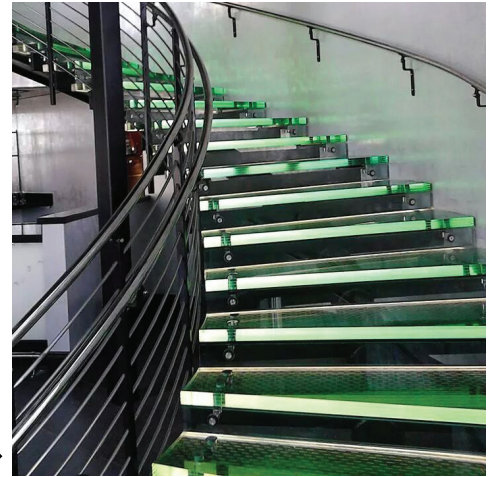


Boil over and Squeeze out similar are acceptable.



◀ This type of point imperfection in the edge is common with larger runs of the M3 Edge application.

When combined with multiple layers of lamination the M3 Edge unifies the front edge and allows for a smooth look to glass stairs. ▶



M3 Edge:

- Intended for applications where edges are visible, and a clean look is desired;
- Can be applied to one, two, three, or four sides;
- Can be used with Sentry Glass or PVB interlayers;
- Interlayer appearance is shiny, but not perfect;
- The interlayer shrinks in slightly at the corners and other spots as allowed by ASTM C-1172, but is shiny;
- The interlayer oozes out in places, but is shiny;
- Dimensional and offset tolerance is +/- 1/16 on "M3 Edge" sides;
- Non-Me-Edge side(s) shall have factory edge appearance, and +/- 3/32 tolerance.
- ASTM C-1172 controls, except where a tighter tolerance is called out above.